



**electricity storage  
at an unrivalled cost level**

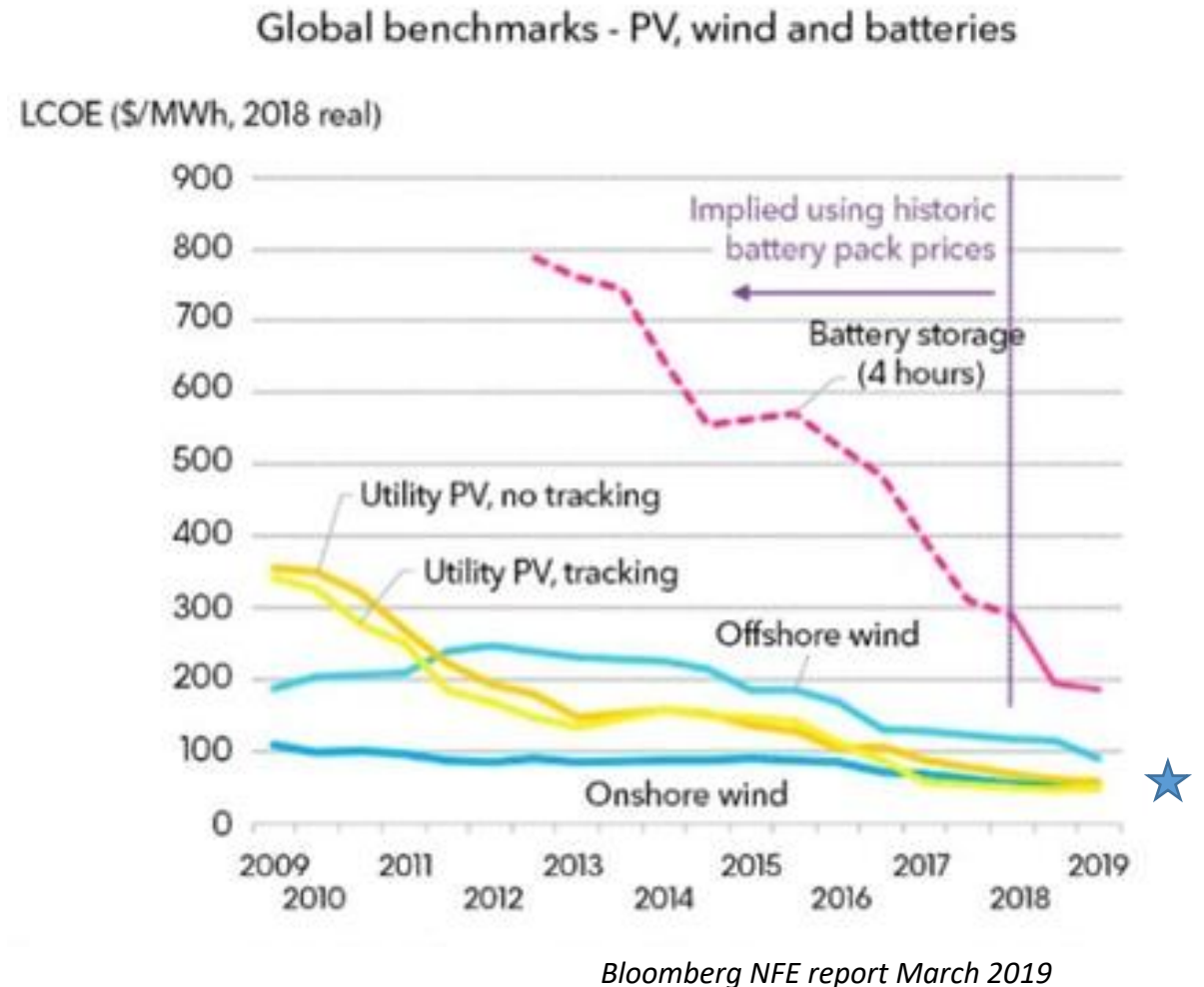
Project MELODY – membraneless hydrogen bromine flow battery

Wiebrand Kout

CTO Elestor BV

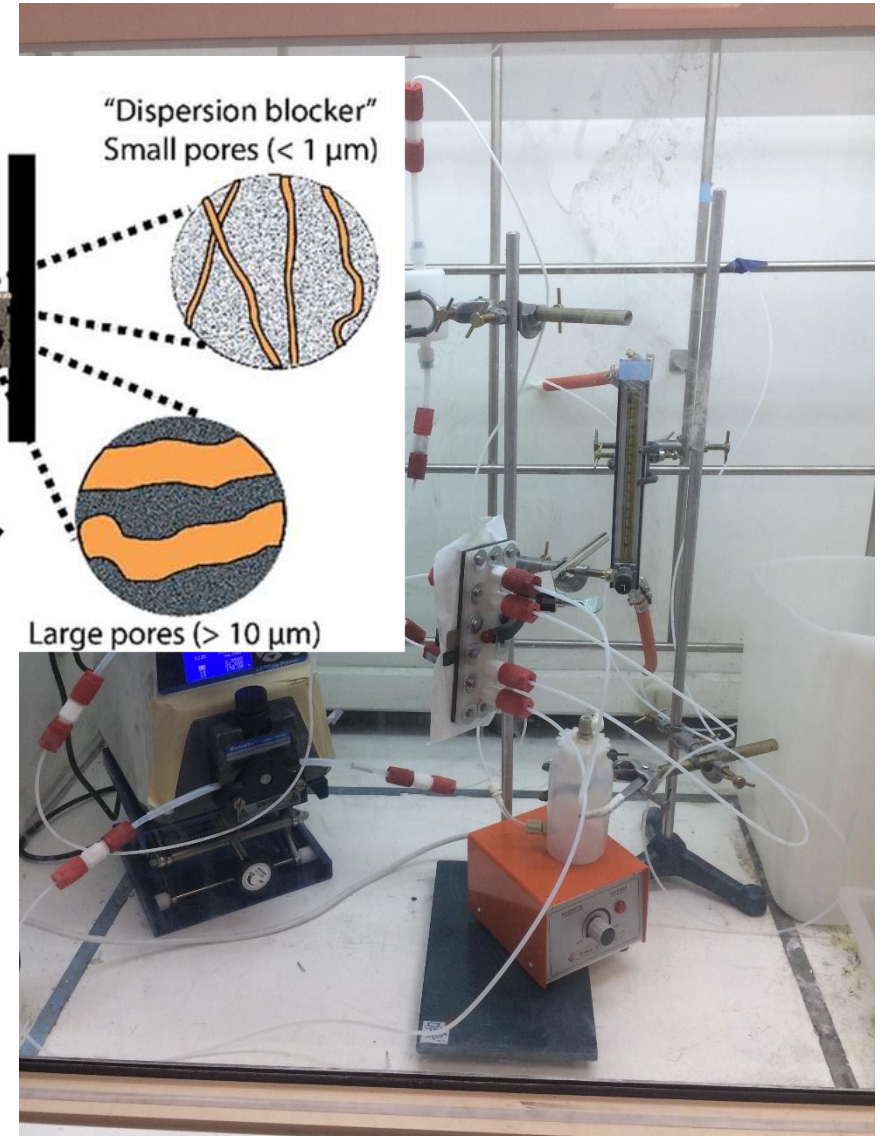
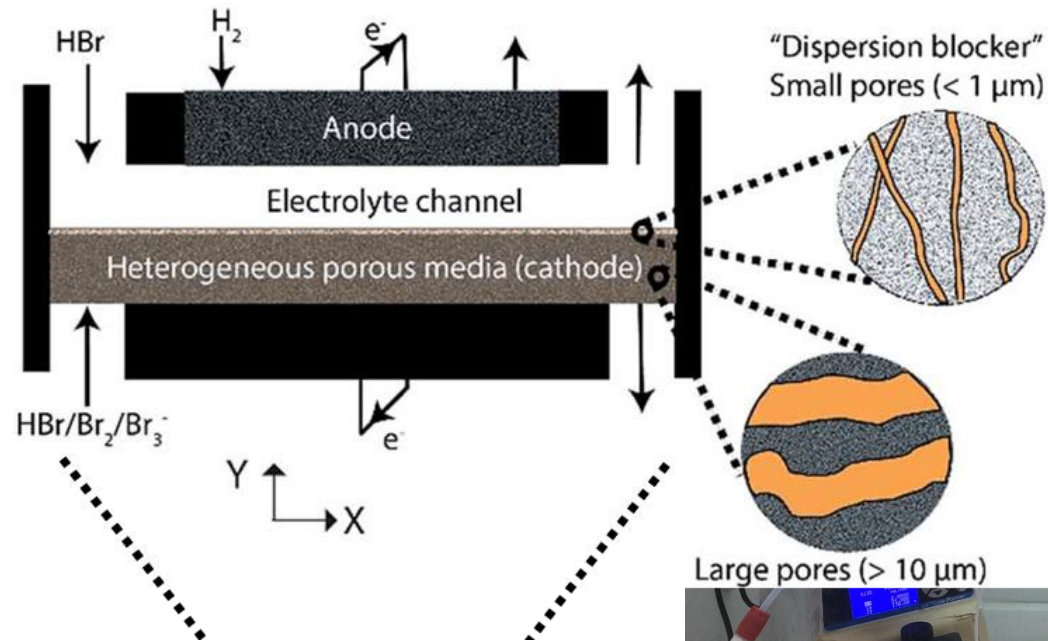
# The race to the bottom...

- Wind & solar are cost competitive
- Storage is not (yet)
- Push for <€50/MWh.cycle LCoS
- Lithium-ion cell prices:
  - €110/kWh now, 500 GWh/y
  - €75/kWh in 2024
- Flow battery should be low-Capex  
AND long lifetime



# MELODY project targets

- **Membraneless**
  - Gas-Liquid battery
  - Dispersion blocker
  - First ever stack
- **Low cost**
  - >20kW/m<sup>2</sup> cells
  - <€25/kWh electrolyte
- High energy **density**
  - >300 Wh/l
  - 200 Bar H<sub>2</sub> pressure
  - 'All-in-one' tank



# Research challenges

Electrolyte additives

Stack design

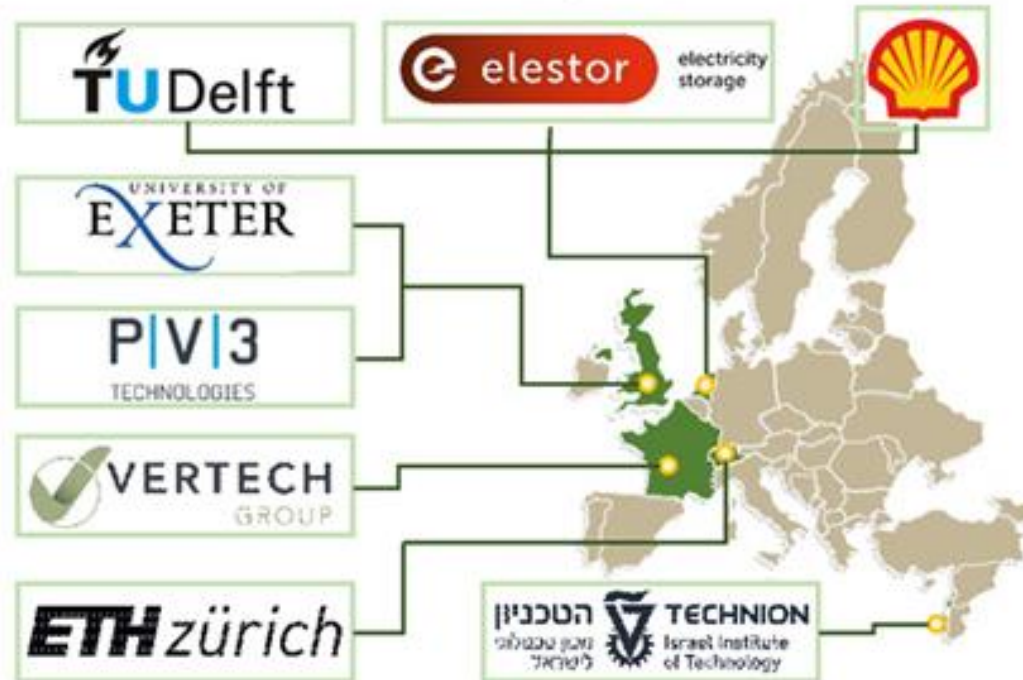


Coulombic efficiency  
*Managing the flows*

Electrode  
*Charge transfer*

Catalyst  
*Durability in Br<sub>2</sub>*

Recycling



System design  
*HBr purification*  
*Safety*

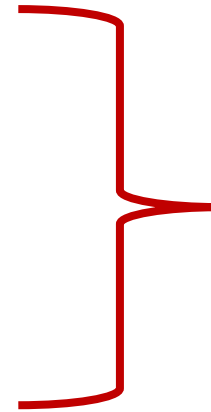
Regular updates at:  
[www.melodyproject.eu](http://www.melodyproject.eu)

Cell design, *resistance*

# To win the race to the bottom...

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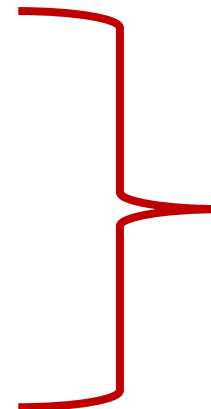
- >70% 'round trip efficiency' is enough
- 10,000 cycles are enough
- 12h storage time is (usually) enough
  - Charge time shorter than discharge



Most flow battery chemistries can do this

AND

- CAPEX must be <€80/kWh installed
- Lifetime must be >25 years
- Materials must be available for 500 TWh



This is where the challenge is!

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# Thank you for your attention



This project has received funding from the European Union's Horizon 2020 programme under Grant Agreement No. 875524.