



electricity
storage

FleXtore II: 50kW Hydrogen Bromine Flow Battery



European Union

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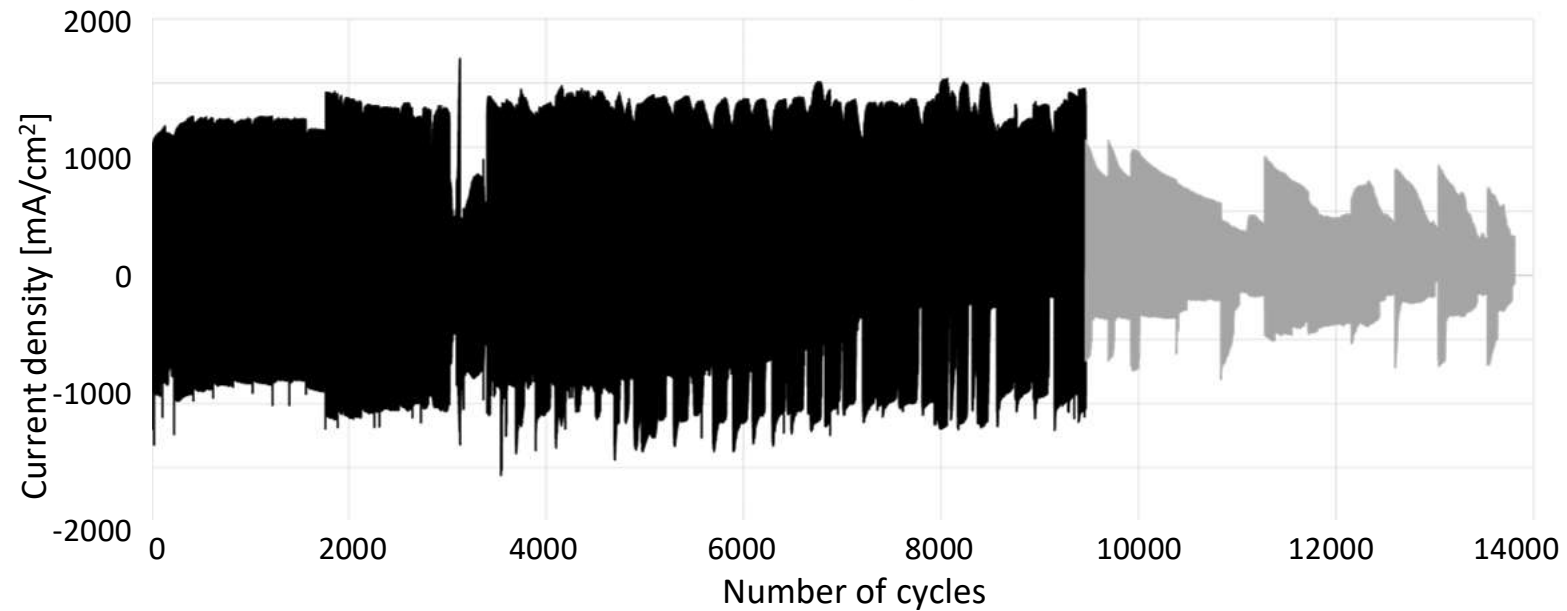
HBFB development at Elestor

- Durability improvement
- Performance improvement
- New cell design
- System and controls engineering
- Past and the future – functional HBFB in the field



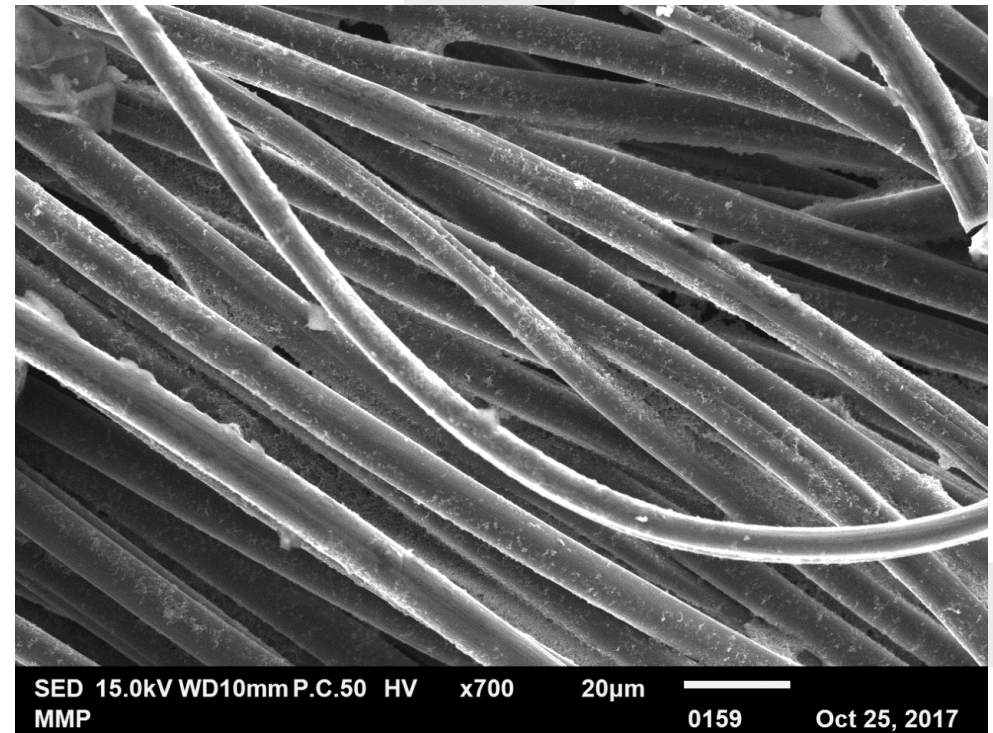
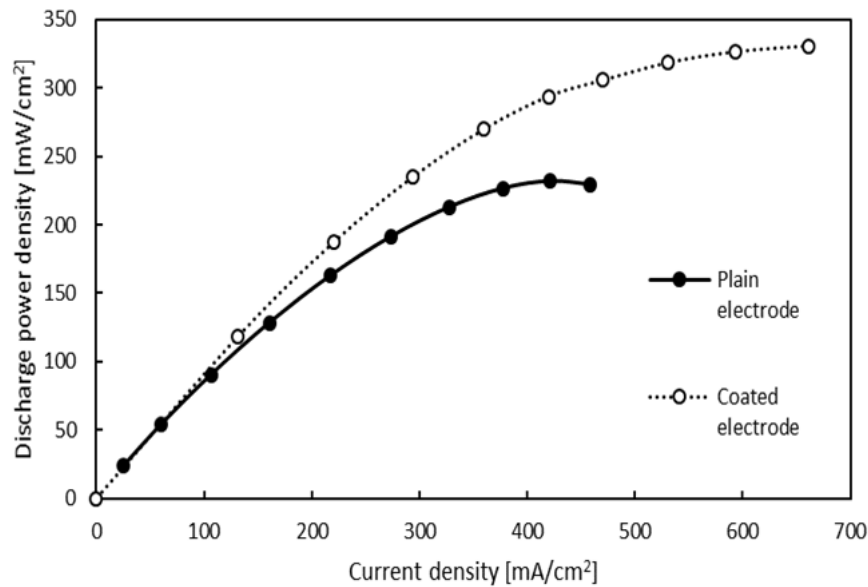
Accelerated life time test

- $\sim 1.5 \text{ A/cm}^2$
- Over 13000 cycles
- No permanent degradation
- Periodical performance loss due to electrode flooding



Enhanced bromine electrode

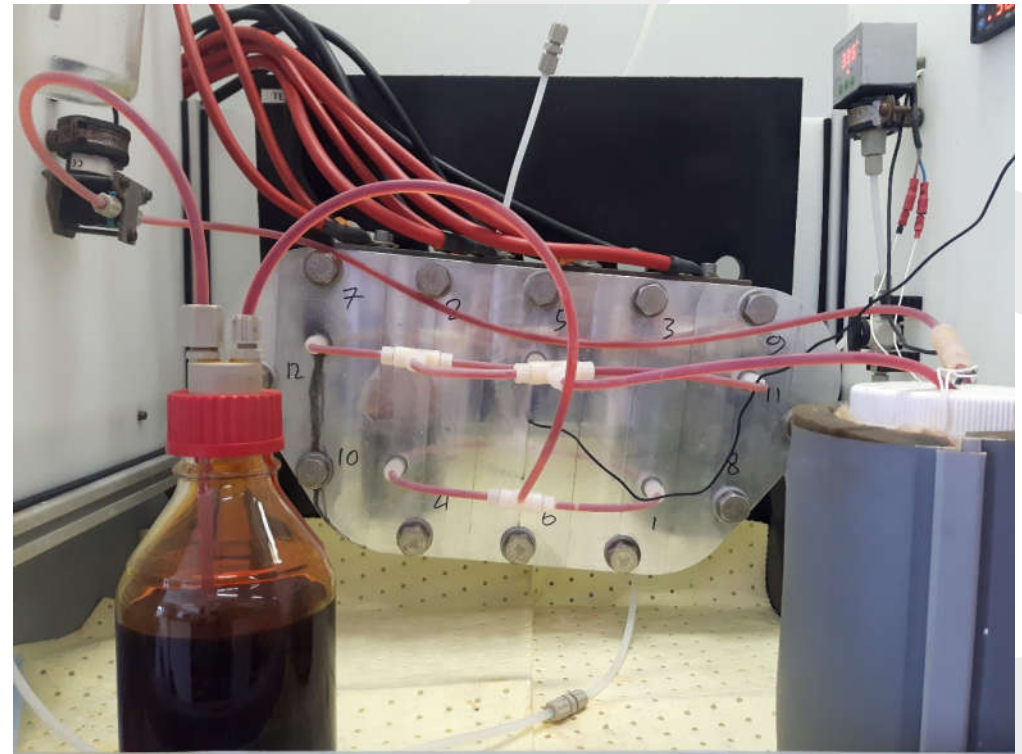
- Up to 40% higher peak power density
- 50% lower kinetic losses



Trapezoidal cell design

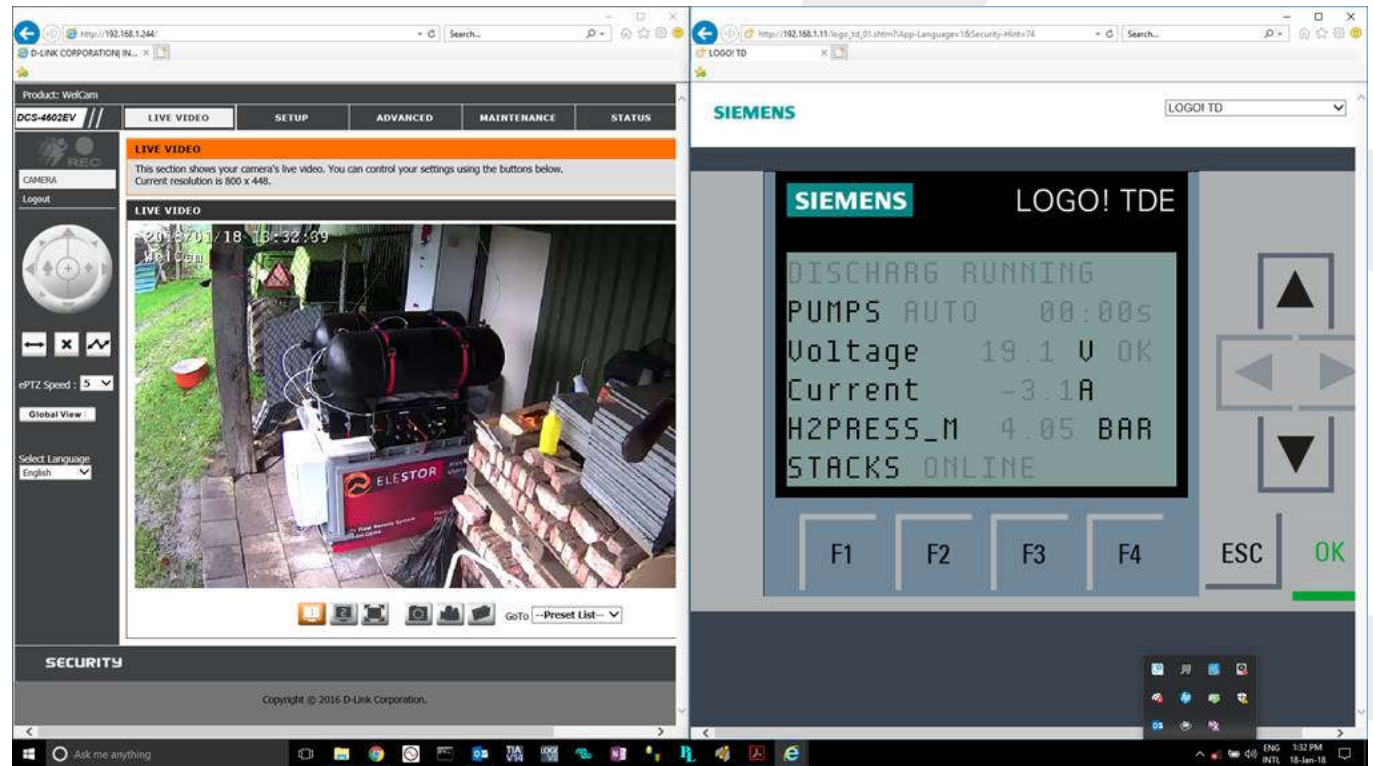
- Accelerated fluid flow
- Constant electrolyte composition
- More efficient H₂ electrode purging

- 12 cell stack - 1.65kW peak power
- 48 cell stack – 5.6kW peak power









System engineering

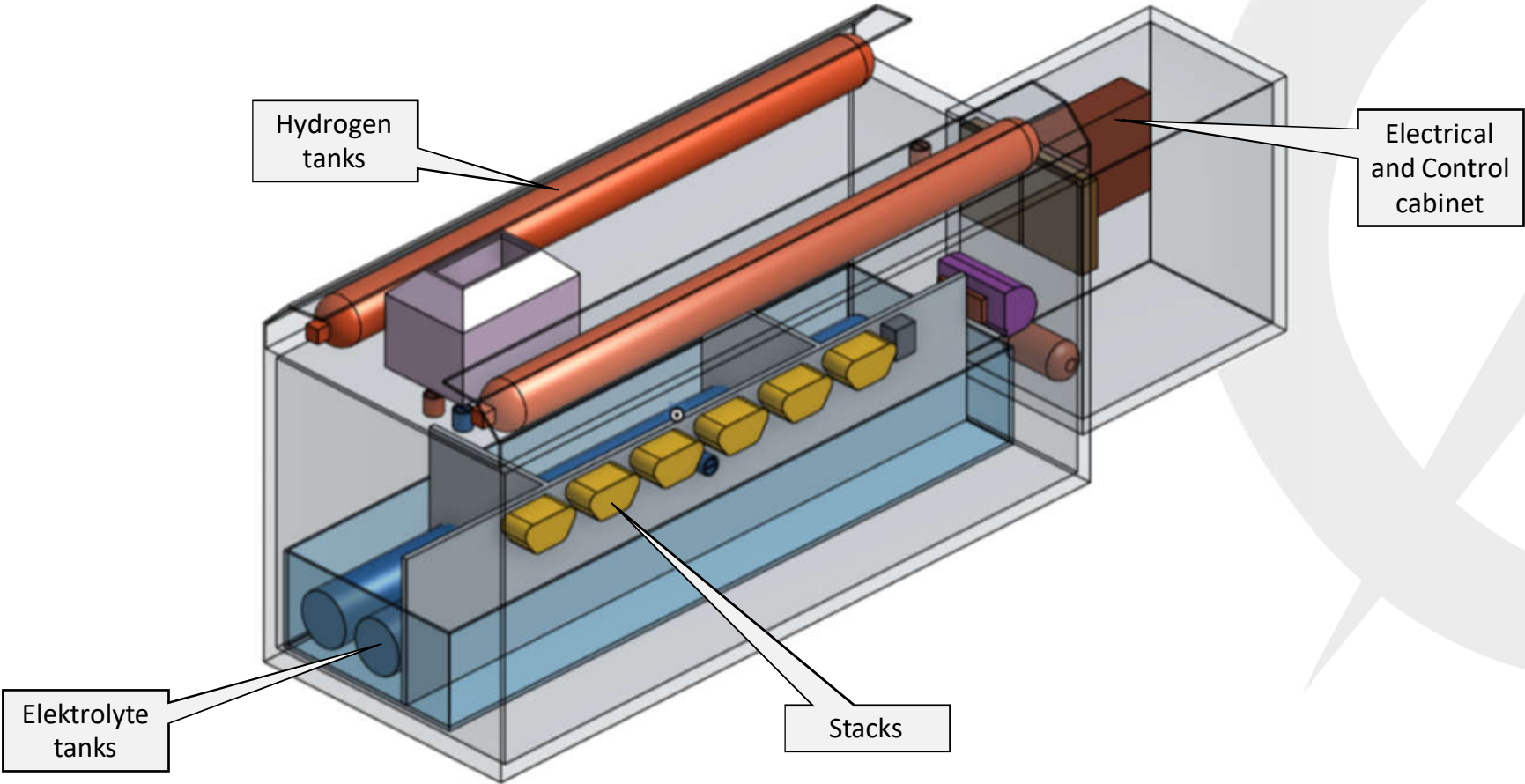
- Remote Monitoring & Control enabled
- Modular design
- Various safety features



The road to 50kW system

					
2015	November 2016	October 2017	May 2018	June 2018	September 2018
First in Europe working HBFBC cell	Gen 1 field test system	Gen 2 field test system	2 nd Gen 2 field test system	1 st 48 cell stack	Gen 3 field test system

50kW system design



*“We will make electricity so cheap
that only the rich will burn candles”*

- Thomas A. Edison





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