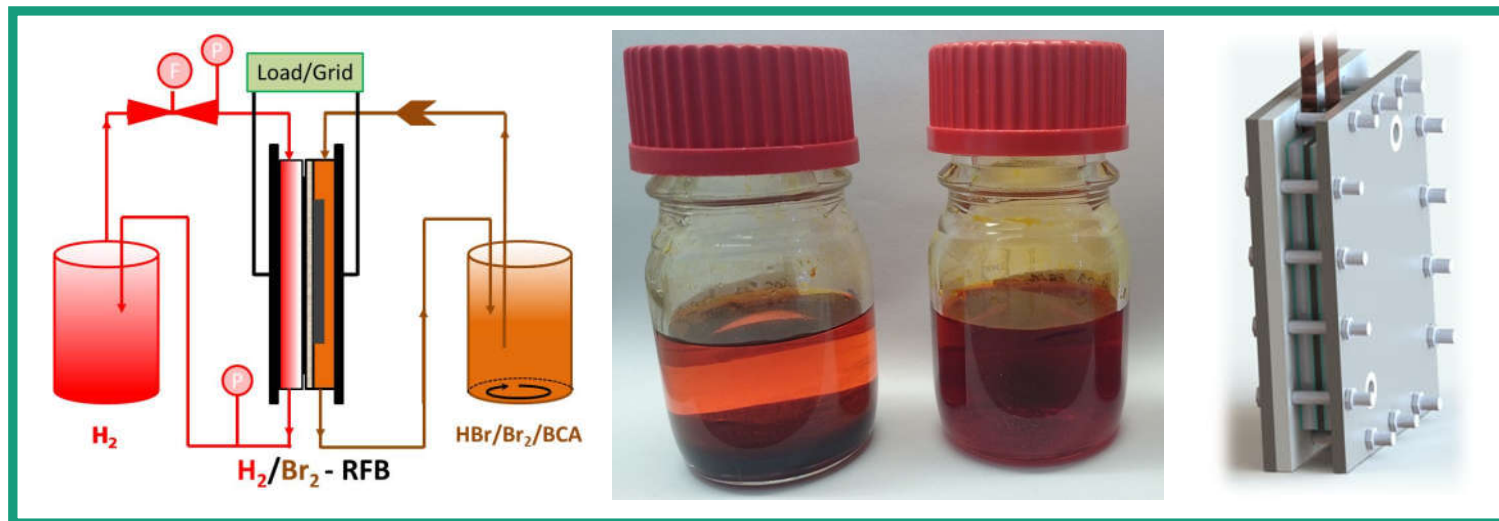


Bromine complexation agents in H_2/Br_2 flow battery cathodes:

Physicochemical processes and their influence on cell operation and cell performance

M. Kuettinger, R. Brunetaud, P. Fischer, J. Tuebke

michael.kuettinger@ict.fraunhofer.de

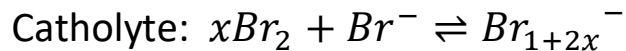
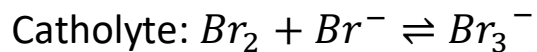


Fraunhofer ICT / Redox Flow Batteries / Germany

Motivation for Cathodes in H₂/Br₂ RFB

- Fast reaction kinetics at anode and cathode
- Energy density up 225 Wh L⁻¹ (6.7 M HBr)
- Bromine catholyte: reactand = electrolyte

Bromine storage as polybromide:



Challenge of bromine cathode:

Volatility, Toxicity

Extraction of bromine:

Quarternary ammonium cations

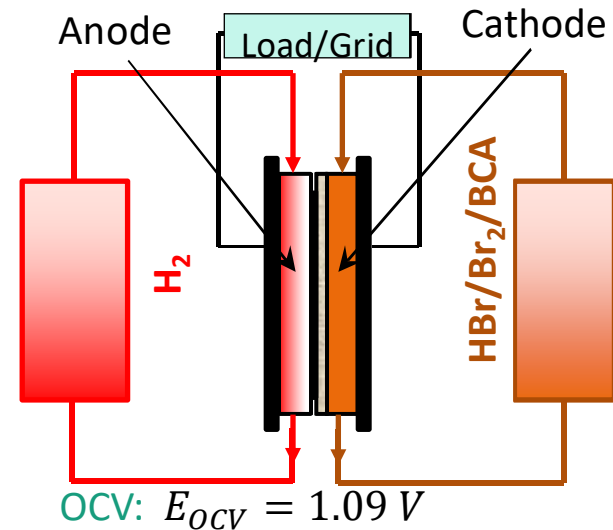
Capture bromine in a separate phase



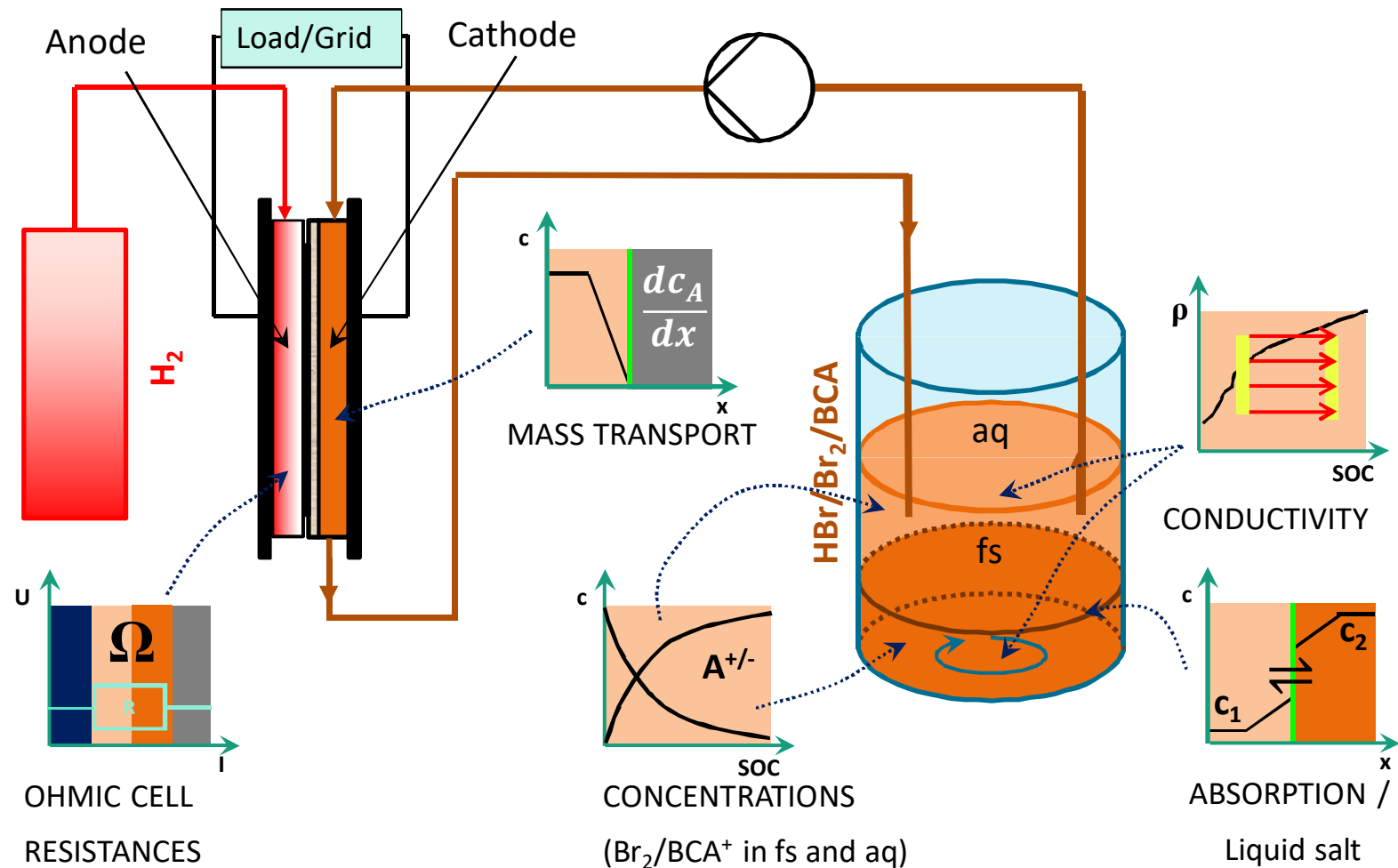
Ethylpyridiniumbromide: C₂PyBr

SOC 0: 7.7 M HBr and 1.11 M C₂PyBr

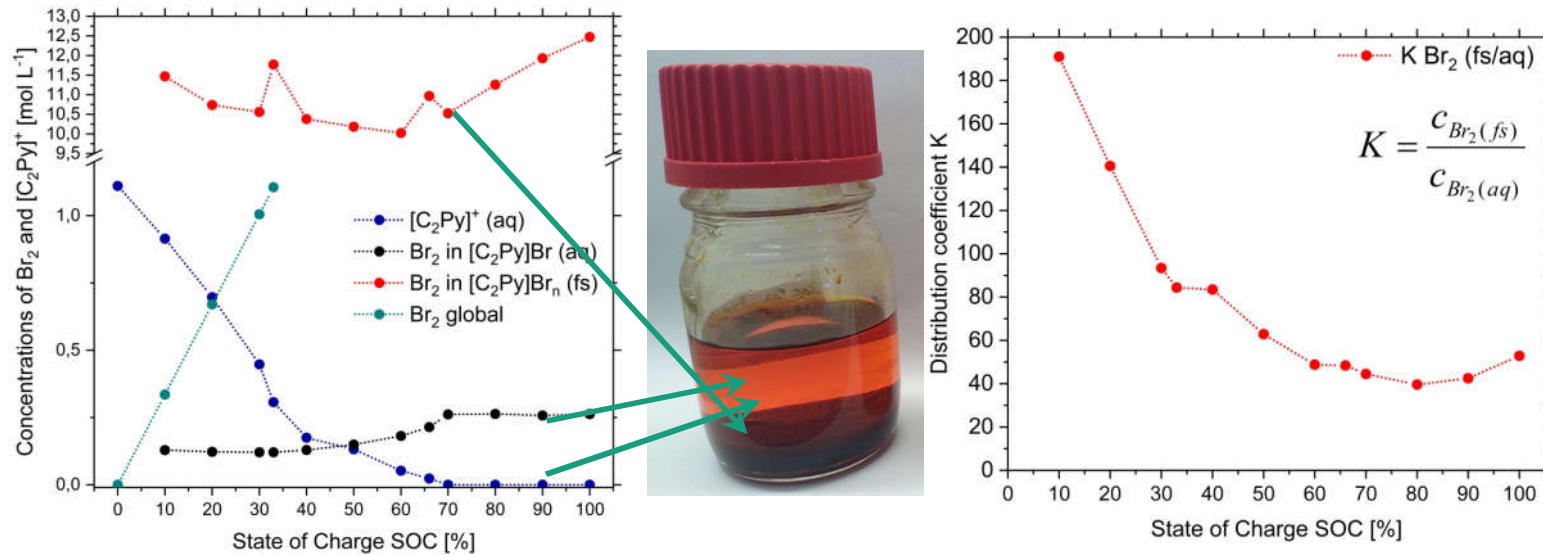
SOC 100: 1 M HBr; 3.35 M Br₂ and 1.11 M C₂PyBr



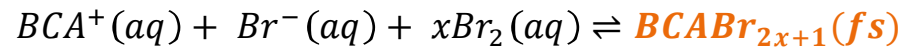
Influences of [C₂Py]Br on cell perf. at various SOC ?



How strong is Br₂ bound to [C₂Py]⁺ ?

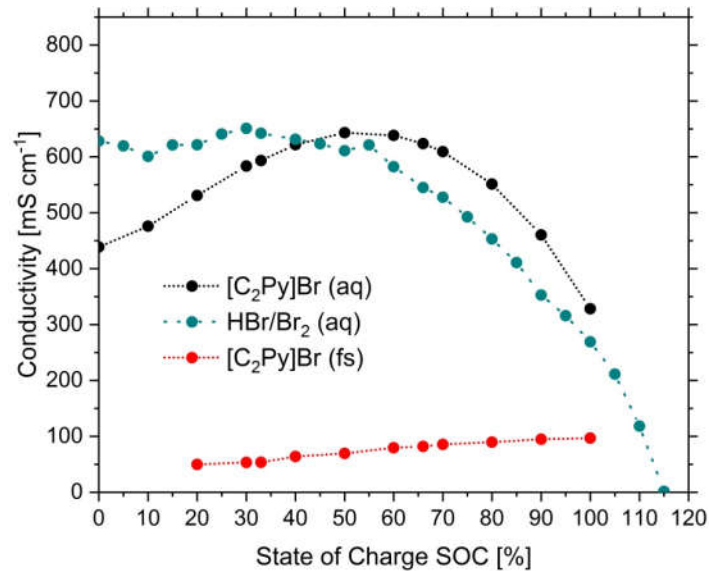


- Bromine concentration in fused salt around 11 M Br₂ >>> 640 Wh L⁻¹
- Strong complexation of Br₂ with [C₂Py]⁺ ... 0.35 M Br₂ vs. 3.35 M Br₂ at SOC 100 – leading to a safer catholyte



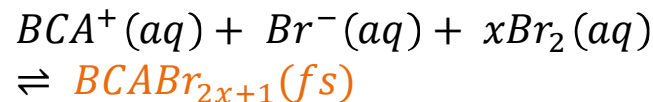
- Complexation of Br₂ with C2Py⁺ leads to falling C2Py⁺ concentration in aqueous phase

Conductivity of catholyte aq + fs



- Fused salt phase showing conductivities between 45 and 90 mS cm⁻¹

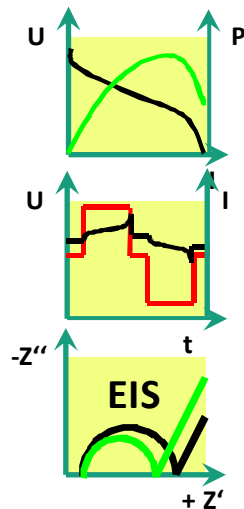
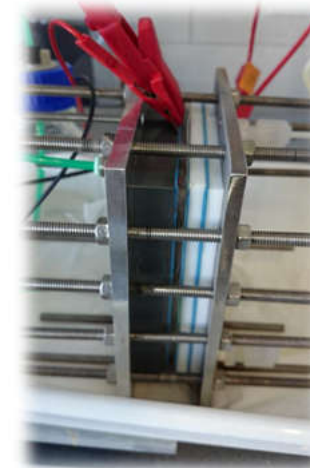
Bromine extraction:



- Conductivities of pure HBr/Br₂/H₂O phase at around 625 mS cm⁻¹ for SOC 0 to SOC 50 and falling for SOC > 60. The proton amount in the electrolyte falls due to cell reaction.
- C₂Py⁺ limits the conductivity in accordance to concentration plot (445 mS cm⁻¹)
- Complexation of C₂Py⁺ with Br₂ and extraction of fused salt leads to rising conductivities for SOC 0 (445 mS cm⁻¹) to SOC 60 (643 mS cm⁻¹)

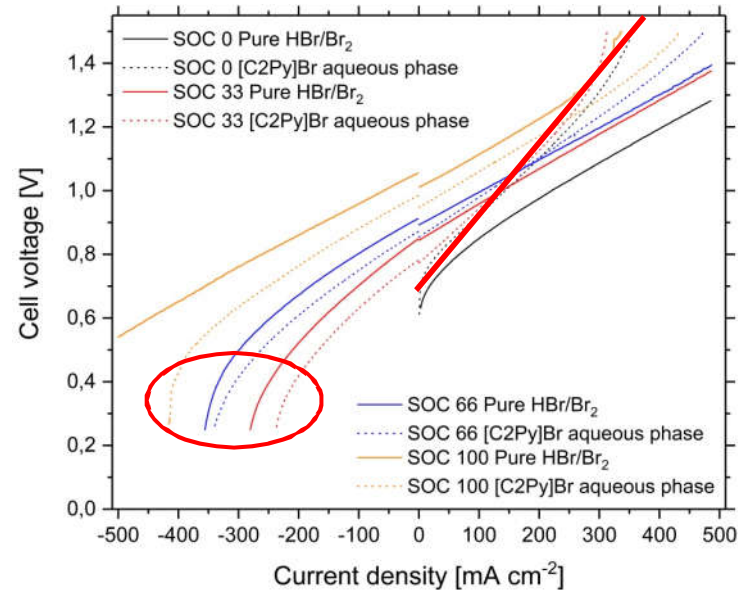
H₂/Br₂ RFB – Celltest with C₂Py⁺

- Bromine cathode - aqueous phase pumped around
 - Graphite felt (GFA 5, SGL, Carbon, D)
 - Current collector Glassy Carbon (Sigradur G, HTW, D)
- Hydrogen anode / MEA– 40 cm² active area (membrane)
 - Nafion 117®, 3 mg Pt cm⁻² on carbon cm² surface) + GDL (BC 25, SGL Carbon, D)
 - 100 mL min⁻¹ H₂ flow (nonrecyclable)



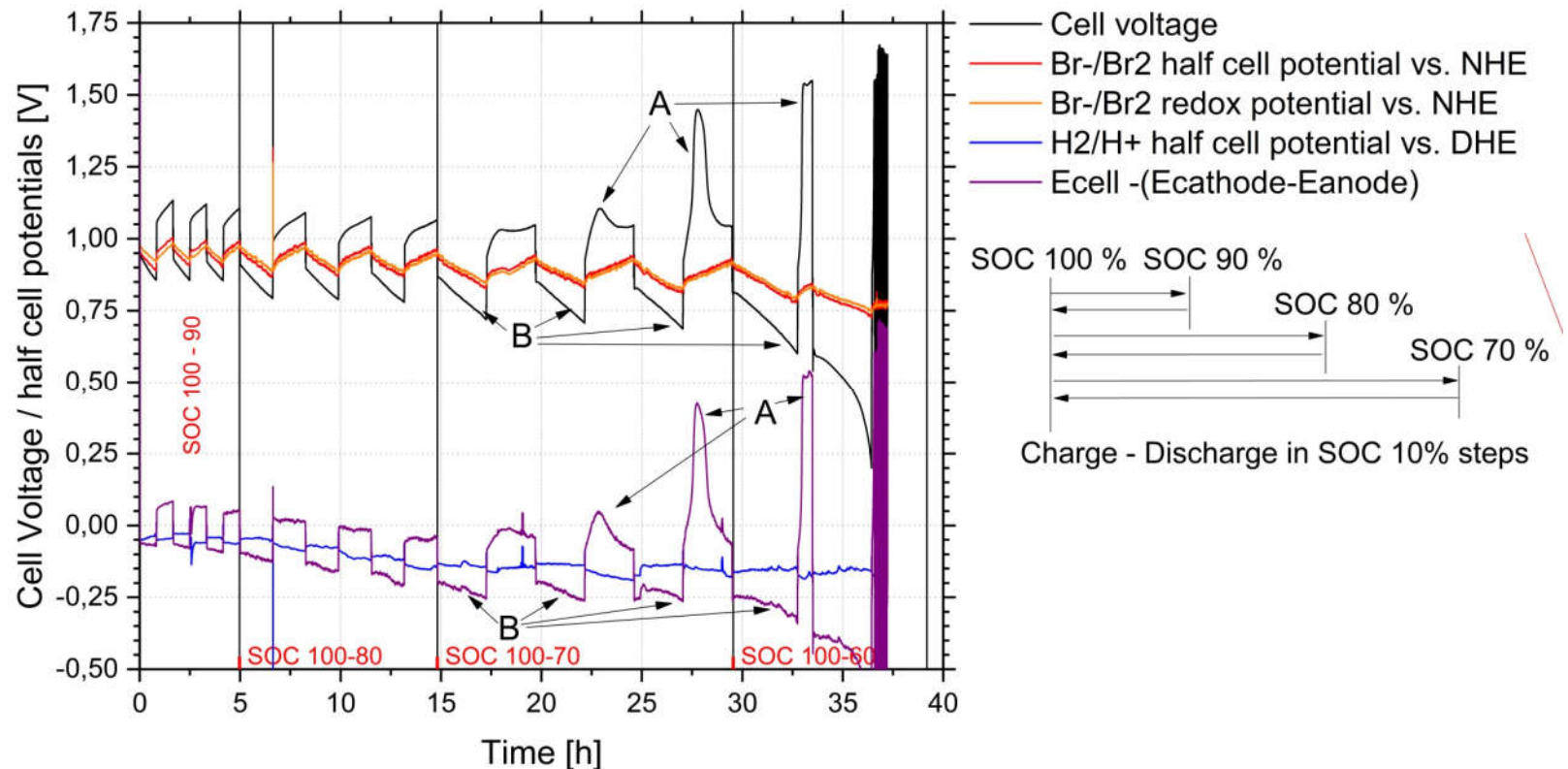
- Linear sweep potentiometry: +/- 1.25 mA cm⁻² s⁻¹ in the range of 0 to 500 mA cm⁻² – threshold points: 0.25 V and 1.5 V
- Galvanostatic cycling test +/- 50 mA cm⁻²; threshold points: 0.25 V and 1.5 V including detection of half cell potentials and redox potential of the catholyte
- Ohmic cell resistances by galvanostatic electrochemical impedance spectroscopy (EIS) - Amplitude: +/- 10 mA cm⁻²

Linear sweep potentiometry with C_2Py^+ and without



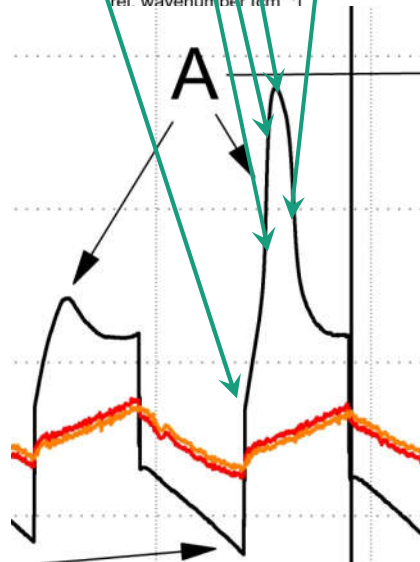
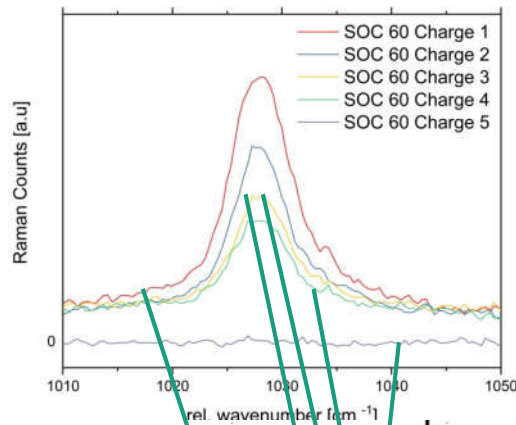
- Discharge LSP limited by mass transport limitation: $c(Br_2)$ lower for C_2Py^+
- Charge LSP with high ohmic resistances for SOC 0 % (2.2 Ohm cm²) and SOC 33 % (2.4 Ohm cm²), compared to SOC 66 % (0.93 Ohm cm²) and SOC 100 % (0.81 Ohm cm²).

H₂/Br₂ RFB – Celltest with C₂Py⁺

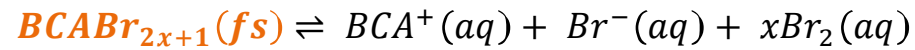


- Rising overvoltage during discharge operation for SOC < 80
- Overvoltage peak during charge process (time dependent)
- Neither anodic potential nor cathodic potential follow these trends

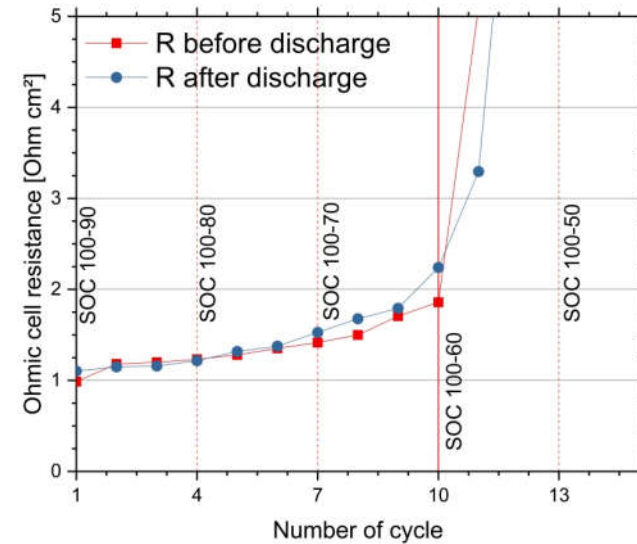
Influence of C_2Py^+ cations on cell performance



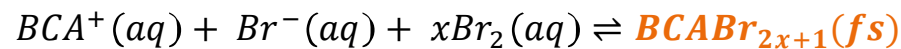
- During discharge C_2Py^+ is released from fused salt



- Released C_2Py^+ interacts with PFSA membrane, to lower membrane conductivity



- During charge C_2Py^+ concentration is falling, while an ohmic overvoltage is seen.
- Drops of fused salt flow out of cell outlet >> formation of fused salt in cell reduce conductivity



Conclusion

SAFETY



Reducing vapor pressure
of bromine in catholyte!

- Composition of electrolyte acts as an important parameter on the performance for the investigated H₂/Br₂ single cell

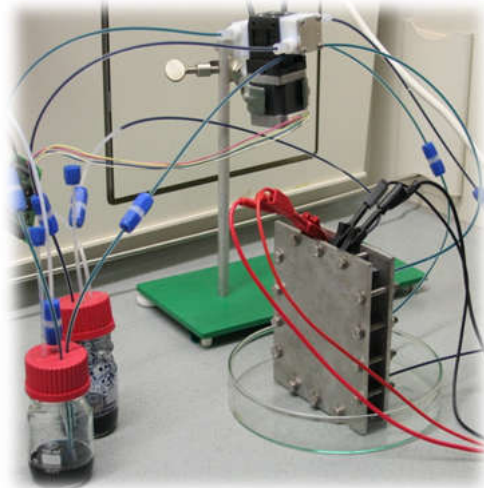
HIGH C₂Py⁺ concentrations in aqueous phase lead to

- Decrease of conductivity
- Rising membrane resistance
- Formation of fused salt in cathode (lower conductivity)
- Limiting range of usable SOC to 30%

Got information about processes in cell limiting the PERFORMANCE

Different operation modes and electrolyte formulations shall limit the influence of C₂Py⁺, while offering a safe catholyte

THANK YOU FOR YOUR ATTENTION !!



Michael Kuettinger

michael.kuettinger@ict.fraunhofer.de

www.ict.fraunhofer.de

Fraunhofer Institute for Chemical Technology ICT

Applied Electrochemistry / Redox flow batteries

Joseph-von-Fraunhofer Straße 7

76327 Pfinztal/Germany

